



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
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RBW6205G26551-3G
Job Sheet 194177



Part No: RBW6205G26551-3G

Job Qty: 1 pcs

Part Name: Main Rotor Scissor Locknut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/26/19

Job Tracking No:

Due Date: 6/14/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBW6205G26551-3G Rev B IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	6/14/19		0.00	0.20	Small Fab - 1		DAS 71 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	6/14/19		0.00	0.00	QC 5 - 10		19-5-14
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	6/14/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S181106



Part: RBW6205G26551 - 3G

Job No: 194177

Serial No/Batch: S181106

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/14/19

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	6/14/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21 MAY 15 2019
				QC 21 - SA - 53	2-53

Part Op 110 - (Small Fab) -Package case as per DWG sheet 1
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container	
APP-1030-E	Case	1 Ea (1 ea)	110-Small Fab - 1	S146958	151
RBW6205G26551-3G-1	Main Rotor Scissor Locknut	1 pcs (1 ea)	110-Small Fab - 1	S092432	96
RBW6205G26551-3G-5	Bottom Foam use in case APP-1030-E	1 Ea (1 ea)	110-Small Fab - 1	S146959	151
RBW6205G26551-3G-7	Top Foam use in case APP-1030-E	1 Ea (1 ea)	110-Small Fab - 1	S146960	151

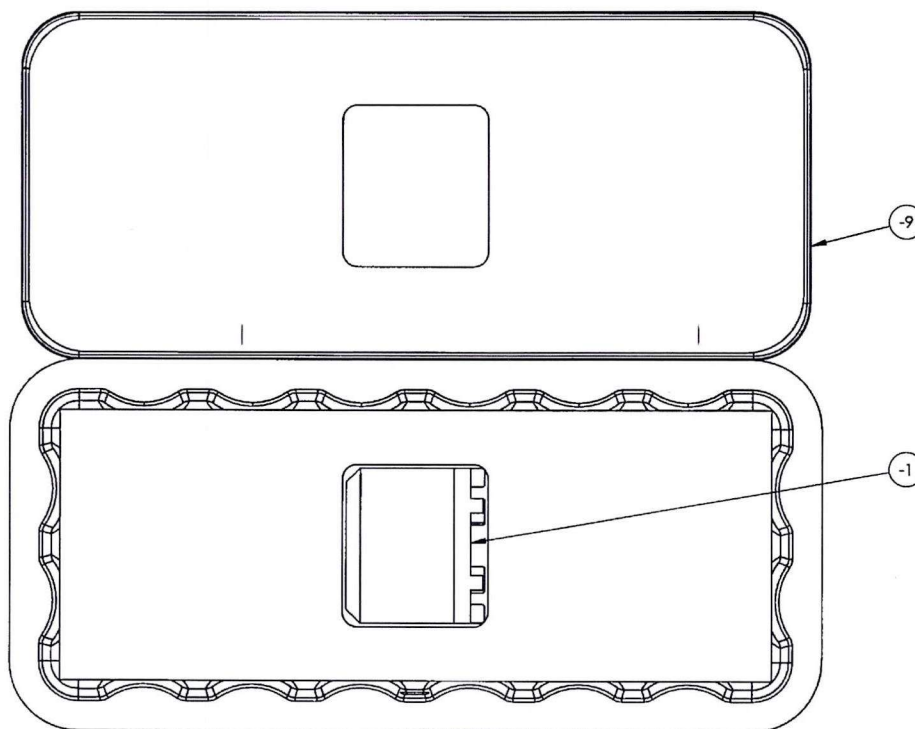
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	APP-1030-E	1	10	0
	RBW6205G26551-3G-1	1	4	0
	RBW6205G26551-3G-5	1	2	0
	RBW6205G26551-3G-7	1	2	0

Part Specifications

Specifications could not be found.

ITEM #	QTY	PART #	TITLE	PG	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-1	1	RBW6205G26551-3G-1	M/R SCISSOR LOCKNUT	2	1	RELEASED FOR PRODUCTION	-	4/13/2015	C	JAG
-9	1	RBW6205G26551-3G-9	PACKAGING ASSY	3	B	TEMPLATE UPDATED, ASSY -9 PACKAGING ADDED	17-796	17.12.20	VM	ML



RBW6205G26551-3G MAIN ROTOR SCISSOR LOCKNUT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

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WITHOUT NOTICE
WORK ORDER
NO. 19417245
190426

DART AEROSPACE		Hawkebury, Ontario, Canada	
TITLE MAIN ROTOR SCISSOR LOCKNUT			
PART NO. RBW6205G26551-3G		REV B	
TOL. NO. RBW6205G26551-3G		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/20		TOLERANCES:	
DRAWN BY: VM 12/20/2017		XX ±.006 FRACTIONS ± 1/8	
CHECKED BY: ML 12/21/2017		XX ±.01 ANGLES ±.8°	
MFG REVIEW BY: DD 01/02/2018		X ±.1 SURFACE ROUGHNESS	
APPROVED BY: ML 01/04/2018		SCALE: NTS SHEET 1 OF 6	
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					